




**Primer 2K Epoxy, Hardener**

**SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING**

- 1.1 Product identifier:** Primer 2K Epoxy, Hardener  
**Other means of identification:**  
 Product no: SBC0009, Hardener  
**UFI:** 11S2-M03K-V002-NJQ7
- 1.2 Relevant identified uses of the substance or mixture and uses advised against:**  
 Relevant uses: Products for ships, boats, ... (construction, repair, ...)  
 Code of use: PC-PNT-4  
 Coatings for the protection/finishing of all watercraft. Excludes anti-foulants, see 'Anti-fouling products'.  
 Uses advised against: All uses not specified in this section or in section 7.3
- 1.3 Details of the supplier of the safety data sheet:**  
 Seaboost Oy  
 Nygrannanksentie 22 A  
 FI-02750 Espoo - Finland  
 Phone: +358-400703536  
 info@seaboost.fi  
 www.seaboost.fi
- 1.4 Emergency telephone number:** Emergency telephone number Europe: 112.

**SECTION 2: HAZARDS IDENTIFICATION \*\***

- 2.1 Classification of the substance or mixture:**  
**CLP Regulation (EC) No 1272/2008:**  
 Classification of this product has been carried out in accordance with CLP Regulation (EC) No 1272/2008.  
 Aquatic Chronic 2: Hazardous to the aquatic environment, long-term hazard, Category 2, H411  
 Eye Dam. 1: Serious eye damage, Category 1, H318  
 Flam. Liq. 3: Flammable liquids, Category 3, H226  
 Skin Irrit. 2: Skin irritation, Category 2, H315  
 Skin Sens. 1: Sensitisation, skin, Category 1, H317
- 2.2 Label elements:**  
**CLP Regulation (EC) No 1272/2008:**  
**Danger**  

- Hazard statements:**  
 Aquatic Chronic 2: H411 - Toxic to aquatic life with long lasting effects.  
 Eye Dam. 1: H318 - Causes serious eye damage.  
 Flam. Liq. 3: H226 - Flammable liquid and vapour.  
 Skin Irrit. 2: H315 - Causes skin irritation.  
 Skin Sens. 1: H317 - May cause an allergic skin reaction.
- Precautionary statements:**  
 P101: If medical advice is needed, have product container or label at hand.  
 P102: Keep out of reach of children.  
 P210: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
 P264: Wash thoroughly after handling.  
 P280: Wear protective gloves/protective clothing/respiratory protection/eye protection/protective footwear.  
 P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P370+P378: In case of fire: Use ABC powder extinguisher to extinguish.  
 P501: Dispose of contents/container according to the separated collection system used in your municipality.
- Supplementary information:**

\*\* Changes with regards to the previous version

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**Primer 2K Epoxy, Hardener**

**SECTION 2: HAZARDS IDENTIFICATION \*\* (continued)**

Contains 3,6-diazaoctanethylenediamin, Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine, Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines.

**UFI:** 11S2-M03K-V002-NJQ7

**2.3 Other hazards:**

Product fails to meet PBT/vPvB criteria

\*\* Changes with regards to the previous version

**SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**

**3.1 Substance:**

Non-applicable

**3.2 Mixture:**

**Chemical description:** Mixture composed of chemical products

**Components:**

In accordance with Annex II of Regulation (EC) No 1907/2006 (point 3), the product contains:

Identification	Chemical name/Classification		Concentration
CAS: 1330-20-7 EC: 215-535-7 Index: 601-022-00-9 REACH: 01-2119488216-32-XXXX	<b>Xylene<sup>(1)</sup></b> Regulation 1272/2008	Self-classified Acute Tox. 4: H312+H332; Aquatic Chronic 3: H412; Asp. Tox. 1: H304; Eye Irrit. 2: H319; Flam. Liq. 3: H226; Skin Irrit. 2: H315; STOT RE 2: H373; STOT SE 3: H335 - Danger	25 - <50 %
CAS: 68410-23-1 EC: 614-452-7 Index: Non-applicable REACH: 01-2119972323-38-XXXX	<b>Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines<sup>(1)</sup></b> Regulation 1272/2008	Self-classified Aquatic Chronic 2: H411; Eye Dam. 1: H318; Skin Irrit. 2: H315; Skin Sens. 1A: H317 - Danger	10 - <25 %
CAS: 68082-29-1 EC: 500-191-5 Index: Non-applicable REACH: 01-2119972320-44-XXXX	<b>Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine<sup>(1)</sup></b> Regulation 1272/2008	Self-classified Aquatic Chronic 2: H411; Eye Dam. 1: H318; Skin Irrit. 2: H315; Skin Sens. 1A: H317 - Danger	10 - <25 %
CAS: 71-36-3 EC: 200-751-6 Index: 603-004-00-6 REACH: 01-2119484630-38-XXXX	<b>butan-1-ol<sup>(1)</sup></b> Regulation 1272/2008	ATP CLP00 Acute Tox. 4: H302; Eye Dam. 1: H318; Flam. Liq. 3: H226; Skin Irrit. 2: H315; STOT SE 3: H335; STOT SE 3: H336 - Danger	2,5 - <10 %
CAS: 445498-00-0 EC: 610-196-5 Index: Non-applicable REACH: Non-applicable	<b>Formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol<sup>(1)</sup></b> Regulation 1272/2008	Self-classified Acute Tox. 4: H302; Aquatic Acute 1: H400; Aquatic Chronic 1: H410 - Warning	2,5 - <10 %
CAS: 100-41-4 EC: 202-849-4 Index: Non-applicable REACH: Non-applicable	<b>EtyyliBentseeni<sup>(1)</sup></b> Regulation 1272/2008	Self-classified Acute Tox. 4: H332; Flam. Liq. 2: H225 - Danger	2,5 - <10 %
CAS: 90-72-2 EC: 202-013-9 Index: 603-069-00-0 REACH: 01-2119560597-27-XXXX	<b>2,4,6-tris(dimethylaminomethyl)phenol<sup>(1)</sup></b> Regulation 1272/2008	ATP CLP00 Acute Tox. 4: H302; Eye Irrit. 2: H319; Skin Irrit. 2: H315 - Warning	1 - <2,5 %
CAS: 112-24-3 EC: 203-950-6 Index: 612-059-00-5 REACH: Non-applicable	<b>3,6-diazaoctanethylenediamin<sup>(1)</sup></b> Regulation 1272/2008	ATP CLP00 Acute Tox. 4: H312; Aquatic Chronic 3: H412; Skin Corr. 1B: H314; Skin Sens. 1: H317 - Danger	<1 %

<sup>(1)</sup> Substances presenting a health or environmental hazard which meet criteria laid down in Regulation (EU) No. 2015/830

To obtain more information on the hazards of the substances consult sections 11, 12 and 16.

**SECTION 4: FIRST AID MEASURES**

**4.1 Description of first aid measures:**

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### SECTION 4: FIRST AID MEASURES (continued)

The symptoms resulting from intoxication can appear after exposure, therefore, in case of doubt, seek medical attention for direct exposure to the chemical product or persistent discomfort, showing the SDS of this product.

**By inhalation:**

This product is not classified as hazardous through inhalation. However, in case of intoxication symptoms it is recommended to remove the person affected from the area of exposure, provide clean air and keep at rest. Request medical attention if symptoms persist.

**By skin contact:**

Remove contaminated clothing and footwear, rinse skin or shower the person affected if appropriate with plenty of cold water and neutral soap. In serious cases see a doctor. If the product causes burns or freezing, clothing should not be removed as this could worsen the injury caused if it is stuck to the skin. If blisters form on the skin, these should never be burst as this will increase the risk of infection.

**By eye contact:**

Rinse eyes thoroughly with lukewarm water for at least 15 minutes. Do not allow the person affected to rub or close their eyes. If the injured person uses contact lenses, these should be removed unless they are stuck to the eyes, in which case this could cause further damage. In all cases, after cleaning, a doctor should be consulted as quickly as possible with the SDS of the product.

**By ingestion/aspiration:**

Do not induce vomiting, but if it does happen keep the head down to avoid aspiration. Keep the person affected at rest. Rinse out the mouth and throat, as they may have been affected during ingestion.

**4.2 Most important symptoms and effects, both acute and delayed:**

Acute and delayed effects are indicated in sections 2 and 11.

**4.3 Indication of any immediate medical attention and special treatment needed:**

Non-applicable

### SECTION 5: FIREFIGHTING MEASURES

**5.1 Extinguishing media:**

**Suitable extinguishing media:**

If possible use polyvalent powder fire extinguishers (ABC powder), alternatively use foam or carbon dioxide extinguishers (CO<sub>2</sub>).

**Unsuitable extinguishing media:**

IT IS RECOMMENDED NOT to use full jet water as an extinguishing agent.

**5.2 Special hazards arising from the substance or mixture:**

As a result of combustion or thermal decomposition reactive sub-products are created that can become highly toxic and, consequently, can present a serious health risk.

**5.3 Advice for firefighters:**

Depending on the magnitude of the fire it may be necessary to use full protective clothing and self-contained breathing apparatus (SCBA). Minimum emergency facilities and equipment should be available (fire blankets, portable first aid kit,...) in accordance with Directive 89/654/EC.

**Additional provisions:**

Act in accordance with the Internal Emergency Plan and the Information Sheets on actions to take after an accident or other emergencies. Eliminate all sources of ignition. In case of fire, cool the storage containers and tanks for products susceptible to combustion, explosion or BLEVE as a result of high temperatures. Avoid spillage of the products used to extinguish the fire into an aqueous medium.

### SECTION 6: ACCIDENTAL RELEASE MEASURES

**6.1 Personal precautions, protective equipment and emergency procedures:**

**For non-emergency personnel:**

Isolate leaks provided that there is no additional risk for the people performing this task. Evacuate the area and keep out those without protection. Personal protection equipment must be used against potential contact with the spilt product (See section 8). Above all prevent the formation of any vapour-air flammable mixtures, through either ventilation or the use of an inert medium. Remove any source of ignition. Eliminate electrostatic charges by interconnecting all the conductive surfaces on which static electricity could form, and also ensuring that all surfaces are connected to the ground.

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**SECTION 6: ACCIDENTAL RELEASE MEASURES (continued)**

**For emergency responders:**

Wear protective equipment. Keep unprotected persons away. See section 8.

**6.2 Environmental precautions:**

Avoid at all cost any type of spillage into an aqueous medium. Contain the product absorbed appropriately in hermetically sealed containers. Notify the relevant authority in case of exposure to the general public or the environment.

**6.3 Methods and material for containment and cleaning up:**

It is recommended:

Absorb the spillage using sand or inert absorbent and move it to a safe place. Do not absorb in sawdust or other combustible absorbents. For any concern related to disposal consult section 13.

**6.4 Reference to other sections:**

See sections 8 and 13.

**SECTION 7: HANDLING AND STORAGE**

**7.1 Precautions for safe handling:**

A.- General precautions for safe use

Comply with the current legislation concerning the prevention of industrial risks. Keep containers hermetically sealed. Control spills and residues, destroying them with safe methods (section 6). Avoid leakages from the container. Maintain order and cleanliness where dangerous products are used.

B.- Technical recommendations for the prevention of fires and explosions

Transfer in well ventilated areas, preferably through localized extraction. Fully control sources of ignition (mobile phones, sparks,...) and ventilate during cleaning operations. Avoid the existence of dangerous atmospheres inside containers, applying inertization systems where possible. Transfer at a slow speed to avoid the creation of electrostatic charges. Against the possibility of electrostatic charges: ensure a perfect equipotential connection, always use groundings, do not wear work clothes made of acrylic fibres, preferably wearing cotton clothing and conductive footwear. Comply with the essential security requirements for equipment and systems defined in Directive 2014/34/EC (ATEX 100) and with the minimum requirements for protecting the security and health of workers under the selection criteria of Directive 1999/92/EC (ATEX 137). Consult section 10 for conditions and materials that should be avoided.

C.- Technical recommendations on general occupational hygiene

Do not eat or drink during the process, washing hands afterwards with suitable cleaning products.

D.- Technical recommendations to prevent environmental risks

Due to the danger of this product for the environment it is recommended to use it within an area containing contamination control barriers in case of spillage, as well as having absorbent material in close proximity.

**7.2 Conditions for safe storage, including any incompatibilities:**

A.- Technical measures for storage

Minimum Temp.: 5 °C

Maximum Temp.: 30 °C

B.- General conditions for storage

Avoid sources of heat, radiation, static electricity and contact with food. For additional information see subsection 10.5

**7.3 Specific end use(s):**

Except for the instructions already specified it is not necessary to provide any special recommendation regarding the uses of this product.

**SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

**8.1 Control parameters:**

Substances whose occupational exposure limits have to be monitored in the workplace (European OEL, not country-specific legislation):

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**SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION (continued)**

Directive (EU) 2000/39, Directive 2004/37/EC, Directive (EU) 2006/15, Directive (EU) 2009/161, Directive (EU) 2017/164, Directive (EU) 2019/1831:

Identification		Occupational exposure limits	
Xylene CAS: 1330-20-7 EC: 215-535-7	IOELV (8h)	50 ppm	221 mg/m <sup>3</sup>
	IOELV (STEL)	100 ppm	442 mg/m <sup>3</sup>
EtyyliBentseeni CAS: 100-41-4 EC: 202-849-4	IOELV (8h)	100 ppm	442 mg/m <sup>3</sup>
	IOELV (STEL)	200 ppm	884 mg/m <sup>3</sup>

**DNEL (Workers):**

Identification		Short exposure		Long exposure	
		Systemic	Local	Systemic	Local
Xylene CAS: 1330-20-7 EC: 215-535-7	Oral	Non-applicable	Non-applicable	Non-applicable	Non-applicable
	Dermal	Non-applicable	Non-applicable	212 mg/kg	Non-applicable
	Inhalation	442 mg/m <sup>3</sup>	442 mg/m <sup>3</sup>	221 mg/m <sup>3</sup>	221 mg/m <sup>3</sup>
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines CAS: 68410-23-1 EC: 614-452-7	Oral	Non-applicable	Non-applicable	Non-applicable	Non-applicable
	Dermal	Non-applicable	Non-applicable	1,1 mg/kg	Non-applicable
	Inhalation	Non-applicable	Non-applicable	3,9 mg/m <sup>3</sup>	Non-applicable
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine CAS: 68082-29-1 EC: 500-191-5	Oral	Non-applicable	Non-applicable	Non-applicable	Non-applicable
	Dermal	Non-applicable	Non-applicable	1,1 mg/kg	Non-applicable
	Inhalation	Non-applicable	Non-applicable	3,9 mg/m <sup>3</sup>	Non-applicable
butan-1-ol CAS: 71-36-3 EC: 200-751-6	Oral	Non-applicable	Non-applicable	Non-applicable	Non-applicable
	Dermal	Non-applicable	Non-applicable	Non-applicable	Non-applicable
	Inhalation	Non-applicable	Non-applicable	Non-applicable	310 mg/m <sup>3</sup>
EtyyliBentseeni CAS: 100-41-4 EC: 202-849-4	Oral	Non-applicable	Non-applicable	Non-applicable	Non-applicable
	Dermal	Non-applicable	Non-applicable	180 mg/kg	Non-applicable
	Inhalation	Non-applicable	293 mg/m <sup>3</sup>	77 mg/m <sup>3</sup>	Non-applicable
2,4,6-tris(dimethylaminomethyl)phenol CAS: 90-72-2 EC: 202-013-9	Oral	Non-applicable	Non-applicable	Non-applicable	Non-applicable
	Dermal	Non-applicable	Non-applicable	0,15 mg/kg	Non-applicable
	Inhalation	Non-applicable	Non-applicable	0,53 mg/m <sup>3</sup>	Non-applicable

**DNEL (General population):**

Identification		Short exposure		Long exposure	
		Systemic	Local	Systemic	Local
Xylene CAS: 1330-20-7 EC: 215-535-7	Oral	Non-applicable	Non-applicable	12,5 mg/kg	Non-applicable
	Dermal	Non-applicable	Non-applicable	125 mg/kg	Non-applicable
	Inhalation	260 mg/m <sup>3</sup>	260 mg/m <sup>3</sup>	65,3 mg/m <sup>3</sup>	65,3 mg/m <sup>3</sup>
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines CAS: 68410-23-1 EC: 614-452-7	Oral	Non-applicable	Non-applicable	0,56 mg/kg	Non-applicable
	Dermal	Non-applicable	Non-applicable	0,56 mg/kg	Non-applicable
	Inhalation	Non-applicable	Non-applicable	0,97 mg/m <sup>3</sup>	Non-applicable
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine CAS: 68082-29-1 EC: 500-191-5	Oral	Non-applicable	Non-applicable	0,56 mg/kg	Non-applicable
	Dermal	Non-applicable	Non-applicable	0,56 mg/kg	Non-applicable
	Inhalation	Non-applicable	Non-applicable	0,97 mg/m <sup>3</sup>	Non-applicable
butan-1-ol CAS: 71-36-3 EC: 200-751-6	Oral	Non-applicable	Non-applicable	1,562 mg/kg	Non-applicable
	Dermal	Non-applicable	Non-applicable	3,125 mg/kg	Non-applicable
	Inhalation	Non-applicable	Non-applicable	55,357 mg/m <sup>3</sup>	155 mg/m <sup>3</sup>
EtyyliBentseeni CAS: 100-41-4 EC: 202-849-4	Oral	Non-applicable	Non-applicable	1,6 mg/kg	Non-applicable
	Dermal	Non-applicable	Non-applicable	Non-applicable	Non-applicable
	Inhalation	Non-applicable	Non-applicable	15 mg/m <sup>3</sup>	Non-applicable
2,4,6-tris(dimethylaminomethyl)phenol CAS: 90-72-2 EC: 202-013-9	Oral	Non-applicable	Non-applicable	0,075 mg/kg	Non-applicable
	Dermal	Non-applicable	Non-applicable	0,075 mg/kg	Non-applicable
	Inhalation	Non-applicable	Non-applicable	0,13 mg/m <sup>3</sup>	Non-applicable

**PNEC:**

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**SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION (continued)**

Identification				
Xylene CAS: 1330-20-7 EC: 215-535-7	STP	6,58 mg/L	Fresh water	0,327 mg/L
	Soil	2,31 mg/kg	Marine water	0,327 mg/L
	Intermittent	0,327 mg/L	Sediment (Fresh water)	12,46 mg/kg
	Oral	Non-applicable	Sediment (Marine water)	12,46 mg/kg
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines CAS: 68410-23-1 EC: 614-452-7	STP	3,14 mg/L	Fresh water	0,004 mg/L
	Soil	82,18 mg/kg	Marine water	0 mg/L
	Intermittent	0,041 mg/L	Sediment (Fresh water)	411,01 mg/kg
	Oral	Non-applicable	Sediment (Marine water)	41,1 mg/kg
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine CAS: 68082-29-1 EC: 500-191-5	STP	3,84 mg/L	Fresh water	0,004 mg/L
	Soil	86,78 mg/kg	Marine water	0 mg/L
	Intermittent	0,043 mg/L	Sediment (Fresh water)	434,02 mg/kg
	Oral	Non-applicable	Sediment (Marine water)	43,4 mg/kg
butan-1-ol CAS: 71-36-3 EC: 200-751-6	STP	2476 mg/L	Fresh water	0,082 mg/L
	Soil	0,017 mg/kg	Marine water	0,008 mg/L
	Intermittent	2,25 mg/L	Sediment (Fresh water)	0,324 mg/kg
	Oral	Non-applicable	Sediment (Marine water)	0,032 mg/kg
EtyyliBentseeni CAS: 100-41-4 EC: 202-849-4	STP	9,6 mg/L	Fresh water	0,1 mg/L
	Soil	2,68 mg/kg	Marine water	0,01 mg/L
	Intermittent	0,1 mg/L	Sediment (Fresh water)	13,7 mg/kg
	Oral	0,02 g/kg	Sediment (Marine water)	1,37 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol CAS: 90-72-2 EC: 202-013-9	STP	0,2 mg/L	Fresh water	0,046 mg/L
	Soil	0,025 mg/kg	Marine water	0,005 mg/L
	Intermittent	0,46 mg/L	Sediment (Fresh water)	0,262 mg/kg
	Oral	Non-applicable	Sediment (Marine water)	0,026 mg/kg

**8.2 Exposure controls:**

**A.- Individual protection measures, such as personal protective equipment**

As a preventative measure it is recommended to use basic Personal Protective Equipment, with the corresponding <<CE marking>> in accordance with Regulation (EU) 2016/425. For more information on Personal Protective Equipment (storage, use, cleaning, maintenance, class of protection,...) consult the information leaflet provided by the manufacturer. For more information see subsection 7.1. All information contained herein is a recommendation which needs some specification from the labour risk prevention services as it is not known whether the company has additional measures at its disposal.

**B.- Respiratory protection**

Pictogram	PPE	Labelling	CEN Standard	Remarks
	Filter mask for gases and vapours		EN 405:2002+A1:2010	Replace when there is a taste or smell of the contaminant inside the face mask. If the contaminant comes with warnings it is recommended to use isolation equipment.

**C.- Specific protection for the hands**

Pictogram	PPE	Labelling	CEN Standard	Remarks
	Chemical protective gloves (Material: Linear low-density polyethylene (LLDPE), Breakthrough time: > 480 min, Thickness: 0.062 mm)		EN ISO 21420:2020	Replace the gloves at any sign of deterioration.

As the product is a mixture of several substances, the resistance of the glove material can not be calculated in advance with total reliability and has therefore to be checked prior to the application.

**D.- Eye and face protection**

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**Primer 2K Epoxy, Hardener**



**SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION (continued)**

Pictogram	PPE	Labelling	CEN Standard	Remarks
 Mandatory face protection	Panoramic glasses against splash/projections.	 CE CAT II	EN 166:2002 EN ISO 4007:2018	Clean daily and disinfect periodically according to the manufacturer's instructions. Use if there is a risk of splashing.

**E.- Body protection**

Pictogram	PPE	Labelling	CEN Standard	Remarks
 Mandatory complete body protection	Antistatic and fireproof protective clothing	 CE CAT III	EN 1149-1:2006 EN 1149-2:1997 EN 1149-3:2004 EN 168:2002 EN ISO 14116:2015 EN 1149-5:2018	Limited protection against flames.
 Mandatory foot protection	Safety footwear with antistatic and heat resistant properties	 CE CAT III	EN ISO 13287:2020 EN ISO 20345:2011	Replace boots at any sign of deterioration.

**F.- Additional emergency measures**

Emergency measure	Standards	Emergency measure	Standards
 Emergency shower	ANSI Z358-1 ISO 3864-1:2011, ISO 3864-4:2011	 Eyewash stations	DIN 12 899 ISO 3864-1:2011, ISO 3864-4:2011

**Environmental exposure controls:**

In accordance with the community legislation for the protection of the environment it is recommended to avoid environmental spillage of both the product and its container. For additional information see subsection 7.1.D

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

**9.1 Information on basic physical and chemical properties:**

For complete information see the product datasheet.

**Appearance:**

Physical state at 20 °C:	Liquid
Appearance:	Not available
Colour:	Yellowish
Odour:	Unpleasant
Odour threshold:	Non-applicable *

**Volatility:**

Boiling point at atmospheric pressure:	116 °C
Vapour pressure at 20 °C:	805 Pa
Vapour pressure at 50 °C:	Non-applicable *
Evaporation rate at 20 °C:	Non-applicable *

**Product description:**

Density at 20 °C:	950 kg/m <sup>3</sup>
Relative density at 20 °C:	0,906
Dynamic viscosity at 20 °C:	Non-applicable *
Kinematic viscosity at 20 °C:	Non-applicable *
Kinematic viscosity at 40 °C:	Non-applicable *

\*Not relevant due to the nature of the product, not providing information property of its hazards.

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**Primer 2K Epoxy, Hardener**

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES (continued)**

Concentration: Non-applicable \*  
 pH: Non-applicable \*  
 Vapour density at 20 °C: Non-applicable \*  
 Partition coefficient n-octanol/water 20 °C: Non-applicable \*  
 Solubility in water at 20 °C: Non-applicable \*  
 Solubility properties: Non-applicable \*  
 Decomposition temperature: Non-applicable \*  
 Melting point/freezing point: Non-applicable \*

**Flammability:**

Flash Point: 25 °C  
 Flammability (solid, gas): Non-applicable \*  
 Autoignition temperature: 338 °C  
 Lower flammability limit: Not available  
 Upper flammability limit: Not available

**Particle characteristics:**

Median equivalent diameter: Non-applicable

**9.2 Other information:**

**Information with regard to physical hazard classes:**

Explosive properties: Non-applicable \*  
 Oxidising properties: Non-applicable \*  
 Corrosive to metals: Non-applicable \*  
 Heat of combustion: Non-applicable \*  
 Aerosols-total percentage (by mass) of flammable components: Non-applicable \*

**Other safety characteristics:**

Surface tension at 20 °C: Non-applicable \*  
 Refraction index: Non-applicable \*

\*Not relevant due to the nature of the product, not providing information property of its hazards.

**SECTION 10: STABILITY AND REACTIVITY**

**10.1 Reactivity:**

No hazardous reactions are expected because the product is stable under recommended storage conditions. See section 7.

**10.2 Chemical stability:**

Chemically stable under the indicated conditions of storage, handling and use.

**10.3 Possibility of hazardous reactions:**

Under the specified conditions, hazardous reactions that lead to excessive temperatures or pressure are not expected.

**10.4 Conditions to avoid:**

Applicable for handling and storage at room temperature:

Shock and friction	Contact with air	Increase in temperature	Sunlight	Humidity
Not applicable	Not applicable	Risk of combustion	Avoid direct impact	Not applicable

**10.5 Incompatible materials:**

Acids	Water	Oxidising materials	Combustible materials	Others
Avoid strong acids	Not applicable	Avoid direct impact	Not applicable	Avoid alkalis or strong bases

**10.6 Hazardous decomposition products:**

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**Primer 2K Epoxy, Hardener**

**SECTION 10: STABILITY AND REACTIVITY (continued)**

See subsection 10.3, 10.4 and 10.5 to find out the specific decomposition products. Depending on the decomposition conditions, complex mixtures of chemical substances can be released: carbon dioxide (CO<sub>2</sub>), carbon monoxide and other organic compounds.

**SECTION 11: TOXICOLOGICAL INFORMATION**

**11.1 Information on toxicological effects:**

The experimental information related to the toxicological properties of the product itself is not available

**Dangerous health implications:**

In case of exposure that is repetitive, prolonged or at concentrations higher than the recommended occupational exposure limits, adverse effects on health may result, depending on the means of exposure:

A- Ingestion (acute effect):

- Acute toxicity : Based on available data, the classification criteria are not met, however, it contains substances classified as dangerous for consumption. For more information see section 3.
- Corrosivity/Irritability: The consumption of a considerable dose can cause irritation in the throat, abdominal pain, nausea and vomiting.

B- Inhalation (acute effect):

- Acute toxicity : Based on available data, the classification criteria are not met. However, it contains substances classified as hazardous for inhalation. For more information see section 3.
- Corrosivity/Irritability: Based on available data, the classification criteria are not met. However, it does contain substances classified as hazardous for this effect. For more information see section 3.

C- Contact with the skin and the eyes (acute effect):

- Contact with the skin: Produces skin inflammation.
- Contact with the eyes: Produces serious eye damage after contact.

D- CMR effects (carcinogenicity, mutagenicity and toxicity to reproduction):

- Carcinogenicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for the effects mentioned. For more information see section 3.  
IARC: Xylene (3); EtyyliBentseeni (2B)
- Mutagenicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.
- Reproductive toxicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

E- Sensitizing effects:

- Respiratory: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous with sensitising effects. For more information see section 3.
- Skin: Prolonged contact with the skin can result in episodes of allergic contact dermatitis.

F- Specific target organ toxicity (STOT) - single exposure:

Based on available data, the classification criteria are not met. However, it contains substances classified as hazardous for inhalation. For more information see section 3.

G- Specific target organ toxicity (STOT)-repeated exposure:

- Specific target organ toxicity (STOT)-repeated exposure: Based on available data, the classification criteria are not met. However, it does contain substances classified as hazardous for this effect. For more information see section 3.
- Skin: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

H- Aspiration hazard:

Based on available data, the classification criteria are not met. However, it does contain substances classified as hazardous for this effect. For more information see section 3.

**Other information:**

Non-applicable

**Specific toxicology information on the substances:**

- CONTINUED ON NEXT PAGE -



**Primer 2K Epoxy, Hardener**

**SECTION 11: TOXICOLOGICAL INFORMATION (continued)**

Identification	Acute toxicity		Genus
	LD50 oral	LD50 dermal	
Xylene CAS: 1330-20-7 EC: 215-535-7	2100 mg/kg	1100 mg/kg	Rat
butan-1-ol CAS: 71-36-3 EC: 200-751-6	800 mg/kg	3430 mg/kg	Rat
EtyyliBentseeni CAS: 100-41-4 EC: 202-849-4	3500 mg/kg	15354 mg/kg	Rat
Formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol CAS: 445498-00-0 EC: 610-196-5	500 mg/kg (ATEi)	Non-applicable	
2,4,6-tris(dimethylaminomethyl)phenol CAS: 90-72-2 EC: 202-013-9	1200 mg/kg	Non-applicable	Rat
3,6-diazaoctanethylenediamin CAS: 112-24-3 EC: 203-950-6	2100 mg/kg	1100 mg/kg	Rat

**SECTION 12: ECOLOGICAL INFORMATION**

The experimental information related to the eco-toxicological properties of the product itself is not available

**12.1 Toxicity:**

**Acute toxicity:**

Identification	Concentration	Species	Genus
Xylene CAS: 1330-20-7 EC: 215-535-7	>10 - 100 mg/L (96 h)		Fish
	>10 - 100 mg/L (48 h)		Crustacean
	>10 - 100 mg/L (72 h)		Algae
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines CAS: 68410-23-1 EC: 614-452-7	7,1 mg/L (96 h)	Danio rerio	Fish
	5,2 mg/L (48 h)	Daphnia magna	Crustacean
	4,1 mg/L (72 h)	Pseudokirchneriella subcapitata	Algae
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine CAS: 68082-29-1 EC: 500-191-5	7 mg/L (96 h)	Danio rerio	Fish
	7 mg/L (48 h)	Daphnia magna	Crustacean
	4 mg/L (72 h)	Pseudokirchneriella subcapitata	Algae
butan-1-ol CAS: 71-36-3 EC: 200-751-6	1740 mg/L (96 h)	Pimephales promelas	Fish
	1983 mg/L (48 h)	Daphnia magna	Crustacean
	500 mg/L (96 h)	Scenedesmus subspicatus	Algae
Formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol CAS: 445498-00-0 EC: 610-196-5	>0.1 - 1 mg/L (96 h)		Fish
	>0.1 - 1 mg/L (48 h)		Crustacean
	>0.1 - 1 mg/L (72 h)		Algae
2,4,6-tris(dimethylaminomethyl)phenol CAS: 90-72-2 EC: 202-013-9	345 mg/L (96 h)	QSAR	Fish
	Non-applicable		
	Non-applicable		
3,6-diazaoctanethylenediamin CAS: 112-24-3 EC: 203-950-6	495 mg/L (96 h)	Pimephales promelas	Fish
	31,1 mg/L (48 h)	Daphnia magna	Crustacean
	Non-applicable		

**Chronic toxicity:**

- CONTINUED ON NEXT PAGE -



**Primer 2K Epoxy, Hardener**

**SECTION 12: ECOLOGICAL INFORMATION (continued)**

Identification	Concentration		Species	Genus
Xylene CAS: 1330-20-7 EC: 215-535-7	NOEC	1,3 mg/L	Oncorhynchus mykiss	Fish
	NOEC	1,17 mg/L	Ceriodaphnia dubia	Crustacean
butan-1-ol CAS: 71-36-3 EC: 200-751-6	NOEC	Non-applicable		
	NOEC	4,1 mg/L	Daphnia magna	Crustacean
EtyyliBentseeni CAS: 100-41-4 EC: 202-849-4	NOEC	Non-applicable		
	NOEC	0,96 mg/L	Ceriodaphnia dubia	Crustacean

**12.2 Persistence and degradability:**

**Substance-specific information:**

Identification	Degradability		Biodegradability	
Xylene CAS: 1330-20-7 EC: 215-535-7	BOD5	Non-applicable	Concentration	Non-applicable
	COD	Non-applicable	Period	28 days
	BOD5/COD	Non-applicable	% Biodegradable	88 %
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines CAS: 68410-23-1 EC: 614-452-7	BOD5	Non-applicable	Concentration	1 mg/L
	COD	Non-applicable	Period	28 days
	BOD5/COD	Non-applicable	% Biodegradable	15 %
butan-1-ol CAS: 71-36-3 EC: 200-751-6	BOD5	1,71 g O2/g	Concentration	Non-applicable
	COD	2,46 g O2/g	Period	19 days
	BOD5/COD	0,7	% Biodegradable	98 %
EtyyliBentseeni CAS: 100-41-4 EC: 202-849-4	BOD5	Non-applicable	Concentration	100 mg/L
	COD	Non-applicable	Period	14 days
	BOD5/COD	Non-applicable	% Biodegradable	90 %

**12.3 Bioaccumulative potential:**

**Substance-specific information:**

Identification	Bioaccumulation potential	
Xylene CAS: 1330-20-7 EC: 215-535-7	BCF	9
	Pow Log	2.77
	Potential	Low
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines CAS: 68410-23-1 EC: 614-452-7	BCF	492
	Pow Log	3.7
	Potential	High
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine CAS: 68082-29-1 EC: 500-191-5	BCF	77
	Pow Log	
	Potential	Moderate
butan-1-ol CAS: 71-36-3 EC: 200-751-6	BCF	1
	Pow Log	0.88
	Potential	Low
EtyyliBentseeni CAS: 100-41-4 EC: 202-849-4	BCF	1
	Pow Log	3.15
	Potential	Low
2,4,6-tris(dimethylaminomethyl)phenol CAS: 90-72-2 EC: 202-013-9	BCF	3
	Pow Log	0.77
	Potential	Low

**12.4 Mobility in soil:**

Identification	Absorption/desorption		Volatility	
Xylene CAS: 1330-20-7 EC: 215-535-7	Koc	202	Henry	524,86 Pa·m³/mol
	Conclusion	Moderate	Dry soil	Yes
	Surface tension	Non-applicable	Moist soil	Yes

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**Primer 2K Epoxy, Hardener**



**SECTION 12: ECOLOGICAL INFORMATION (continued)**

Identification	Absorption/desorption		Volatility	
butan-1-ol CAS: 71-36-3 EC: 200-751-6	Koc	2.44	Henry	5,39E-2 Pa·m <sup>3</sup> /mol
	Conclusion	Very High	Dry soil	Yes
	Surface tension	2,567E-2 N/m (25 °C)	Moist soil	Yes
EtyyliBentseeni CAS: 100-41-4 EC: 202-849-4	Koc	520	Henry	798,44 Pa·m <sup>3</sup> /mol
	Conclusion	Moderate	Dry soil	Yes
	Surface tension	2,859E-2 N/m (25 °C)	Moist soil	Yes
2,4,6-tris(dimethylaminomethyl)phenol CAS: 90-72-2 EC: 202-013-9	Koc	15130	Henry	9,312E-12 Pa·m <sup>3</sup> /mol
	Conclusion	Immobile	Dry soil	No
	Surface tension	Non-applicable	Moist soil	No
3,6-diazaoctanethylenediamin CAS: 112-24-3 EC: 203-950-6	Koc	Non-applicable	Henry	Non-applicable
	Conclusion	Non-applicable	Dry soil	Non-applicable
	Surface tension	4,307E-2 N/m (25 °C)	Moist soil	Non-applicable

**12.5 Results of PBT and vPvB assessment:**

Product fails to meet PBT/vPvB criteria

**12.6 Other adverse effects:**

Not described

**SECTION 13: DISPOSAL CONSIDERATIONS**

**13.1 Waste treatment methods:**

Code	Description	Waste class (Regulation (EU) No 1357/2014)
	It is not possible to assign a specific code, as it depends on the intended use by the user	Dangerous

**Type of waste (Regulation (EU) No 1357/2014):**

HP3 Flammable, HP14 Ecotoxic, HP5 Specific Target Organ Toxicity (STOT)/Aspiration Toxicity, HP6 Acute Toxicity, HP13 Sensitising, HP4 Irritant — skin irritation and eye damage

**Waste management (disposal and evaluation):**

Consult the authorized waste service manager on the assessment and disposal operations in accordance with Annex 1 and Annex 2 (Directive 2008/98/EC). As under 15 01 (2014/955/EC) of the code and in case the container has been in direct contact with the product, it will be processed the same way as the actual product. Otherwise, it will be processed as non-dangerous residue. Waste should not be disposed of to drains. See paragraph 6.2.

**Regulations related to waste management:**

In accordance with Annex II of Regulation (EC) No 1907/2006 (REACH) the community or state provisions related to waste management are stated

Community legislation: Directive 2008/98/EC, 2014/955/EU, Regulation (EU) No 1357/2014

**SECTION 14: TRANSPORT INFORMATION**

**Transport of dangerous goods by land:**

With regard to ADR 2021 and RID 2021:



**Primer 2K Epoxy, Hardener**

**SECTION 14: TRANSPORT INFORMATION (continued)**



- 14.1 UN number:** UN1993
- 14.2 UN proper shipping name:** FLAMMABLE LIQUID, N.O.S. (Xylene; Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines)
- 14.3 Transport hazard class(es):** 3  
Labels: 3
- 14.4 Packing group:** III
- 14.5 Environmental hazards:** Yes
- 14.6 Special precautions for user**  
Special regulations: 274, 601  
Tunnel restriction code: D/E  
Physico-Chemical properties: see section 9  
Limited quantities: 5 L
- 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code:** Non-applicable

**Transport of dangerous goods by sea:**

With regard to IMDG 40-20:



- 14.1 UN number:** UN1993
- 14.2 UN proper shipping name:** FLAMMABLE LIQUID, N.O.S. (Xylene; Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines)
- 14.3 Transport hazard class(es):** 3  
Labels: 3
- 14.4 Packing group:** III
- 14.5 Marine pollutant:** Yes
- 14.6 Special precautions for user**  
Special regulations: 274, 223, 955  
EmS Codes: F-E, S-E  
Physico-Chemical properties: see section 9  
Limited quantities: 5 L  
Segregation group: Non-applicable
- 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code:** Non-applicable

**Transport of dangerous goods by air:**

With regard to IATA/ICAO 2022:



- 14.1 UN number:** UN1993
- 14.2 UN proper shipping name:** FLAMMABLE LIQUID, N.O.S. (Xylene; Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines)
- 14.3 Transport hazard class(es):** 3  
Labels: 3
- 14.4 Packing group:** III
- 14.5 Environmental hazards:** Yes
- 14.6 Special precautions for user**  
Physico-Chemical properties: see section 9
- 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code:** Non-applicable

**SECTION 15: REGULATORY INFORMATION**

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:**

Candidate substances for authorisation under the Regulation (EC) No 1907/2006 (REACH): Non-applicable  
Substances included in Annex XIV of REACH ("Authorisation List") and sunset date: Non-applicable

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**Primer 2K Epoxy, Hardener**



**SECTION 15: REGULATORY INFORMATION (continued)**

Regulation (EC) No 1005/2009, about substances that deplete the ozone layer: Non-applicable  
 Article 95, REGULATION (EU) No 528/2012: Non-applicable  
 REGULATION (EU) No 649/2012, in relation to the import and export of hazardous chemical products: Non-applicable

**Seveso III:**

Section	Description	Lower-tier requirements	Upper-tier requirements
P5c	FLAMMABLE LIQUIDS	5000	50000
E2	ENVIRONMENTAL HAZARDS	200	500

**Limitations to commercialisation and the use of certain dangerous substances and mixtures (Annex XVII REACH, etc ....):**

Shall not be used in:

- ornamental articles intended to produce light or colour effects by means of different phases, for example in ornamental lamps and ashtrays,
- tricks and jokes,
- games for one or more participants, or any article intended to be used as such, even with ornamental aspects.

**Specific provisions in terms of protecting people or the environment:**

It is recommended to use the information included in this safety data sheet as a basis for conducting workplace-specific risk assessments in order to establish the necessary risk prevention measures for the handling, use, storage and disposal of this product.

**Other legislation:**

The product could be affected by sectorial legislation

**15.2 Chemical safety assessment:**

The supplier has not carried out evaluation of chemical safety.

**SECTION 16: OTHER INFORMATION**

**Legislation related to safety data sheets:**

The SDS shall be supplied in an official language of the country where the product is placed on the market. This safety data sheet has been designed in accordance with ANNEX II-Guide to the compilation of safety data sheets of Regulation (EC) No 1907/2006 (Regulation (EC) No 2015/830).

**Modifications related to the previous Safety Data Sheet which concerns the ways of managing risks.:**

CLP Regulation (EC) No 1272/2008 (SECTION 2, SECTION 16):

- Precautionary statements

**Texts of the legislative phrases mentioned in section 2:**

- H226: Flammable liquid and vapour.
- H315: Causes skin irritation.
- H318: Causes serious eye damage.
- H317: May cause an allergic skin reaction.
- H411: Toxic to aquatic life with long lasting effects.

**Texts of the legislative phrases mentioned in section 3:**

The phrases indicated do not refer to the product itself; they are present merely for informative purposes and refer to the individual components which appear in section 3

**CLP Regulation (EC) No 1272/2008:**

**Primer 2K Epoxy, Hardener****SECTION 16: OTHER INFORMATION (continued)**

Acute Tox. 4: H302 - Harmful if swallowed.  
Acute Tox. 4: H312 - Harmful in contact with skin.  
Acute Tox. 4: H312+H332 - Harmful in contact with skin or if inhaled.  
Acute Tox. 4: H332 - Harmful if inhaled.  
Aquatic Acute 1: H400 - Very toxic to aquatic life.  
Aquatic Chronic 1: H410 - Very toxic to aquatic life with long lasting effects.  
Aquatic Chronic 2: H411 - Toxic to aquatic life with long lasting effects.  
Aquatic Chronic 3: H412 - Harmful to aquatic life with long lasting effects.  
Asp. Tox. 1: H304 - May be fatal if swallowed and enters airways.  
Eye Dam. 1: H318 - Causes serious eye damage.  
Eye Irrit. 2: H319 - Causes serious eye irritation.  
Flam. Liq. 2: H225 - Highly flammable liquid and vapour.  
Flam. Liq. 3: H226 - Flammable liquid and vapour.  
Skin Corr. 1B: H314 - Causes severe skin burns and eye damage.  
Skin Irrit. 2: H315 - Causes skin irritation.  
Skin Sens. 1: H317 - May cause an allergic skin reaction.  
Skin Sens. 1A: H317 - May cause an allergic skin reaction.  
STOT RE 2: H373 - May cause damage to organs through prolonged or repeated exposure (Oral).  
STOT SE 3: H335 - May cause respiratory irritation.  
STOT SE 3: H336 - May cause drowsiness or dizziness.

**Advice related to training:**

Training is recommended in order to prevent industrial risks for staff using this product and to facilitate their comprehension and interpretation of this safety data sheet, as well as the label on the product.

**Principal bibliographical sources:**

<http://echa.europa.eu>  
<http://eur-lex.europa.eu>

**Abbreviations and acronyms:**

ADR: European agreement concerning the international carriage of dangerous goods by road  
IMDG: International maritime dangerous goods code  
IATA: International Air Transport Association  
ICAO: International Civil Aviation Organisation  
COD: Chemical Oxygen Demand  
BOD5: 5day biochemical oxygen demand  
BCF: Bioconcentration factor  
LD50: Lethal Dose 50  
LC50: Lethal Concentration 50  
EC50: Effective concentration 50  
LogPOW: Octanolwater partition coefficient  
Koc: Partition coefficient of organic carbon  
UFI: unique formula identifier  
IARC: International Agency for Research on Cancer

The information contained in this safety data sheet is based on sources, technical knowledge and current legislation at European and state level, without being able to guarantee its accuracy. This information cannot be considered a guarantee of the properties of the product, it is simply a description of the security requirements. The occupational methodology and conditions for users of this product are not within our awareness or control, and it is ultimately the responsibility of the user to take the necessary measures to obtain the legal requirements concerning the manipulation, storage, use and disposal of chemical products. The information on this safety data sheet only refers to this product, which should not be used for needs other than those specified.

- END OF SAFETY DATA SHEET -