

## OVERDRIVE FLOURECENT RACE ORANGE

**NOTE: Seaboost Overdrive Race orange is a system that is created in three steps by painting Seaboost Overdrive Race Orange on 2K Epoxy Primer in White, and on top of all Seaboost Overdrive.**

### STEP 1

Paint Seaboost 2K Epoxy Primer White as a base primer that creates optimal adhesion surface for Overdrive and protects underlying materials against humidity and corrosion. This White Primer forms a base color that reflects Seaboost Overdrive Race Red. You need to paint 2-6 layers White Primer depending on the use of the boat (seasonal or professional/year-round use). Follow carefully application instructions for the white primer.

### STEP 2

Paint 1-2 layers Seaboost Overdrive Race Orange to get an even orange color. Follow carefully included application instructions and note that the mixing ratio for Overdrive Race Orange and Overdrive as a clear coat differs.

### STEP 3

Paint 1 layer of Seaboost Overdrive Performance coating (clear coat) on top of all to provide 100% Overdrive features. Follow carefully application instructions for Seaboost Overdrive (clear coat).

### APPLICATION INSTRUCTIONS

Follow carefully application instructions for each paint needed in this system. Good adhesion and protection against moisture and corrosion can only be achieved by following the instructions provided with the white Primer. Seaboost Primer is suitable for fiberglass/gelcoat/aluminum/iron/steel/2K Epoxy paints and old layers of Seaboost Overdrive. Good results have also been achieved on stainless steel.

It is essential to plan and schedule the painting work carefully. By this you ensure that overpainting times are not exceeded and that you can do the job in series without long drying times and intermediate sanding steps.

**NOTE: adhesion between various paint layers requires that you keep strict to the given overpainting times and that painting/curing conditions for each paint is fulfilled.**

#### Painting conditions for Overdrive Race Orange

Required temperature +12 C° to +35 C° and relative humidity in the air 45-85 %.

Note that the given temperature applies to the surface to be painted, the paint and the air temperature. Underlying surfaces must be free of moisture and dirt. It is important that the temperature does not drop under +9 C° during the first five curing days after painting whit Overdrive.

Required curing time for Overdrive before launching the boat is in minimum 5 days (+20 C°) and 14 days (+12 C°). Note that the curing process will continue for a longer period. For this reason, make sure the coating is hard enough for handling during the launching process, and before you expose it to mechanical stress, as brushes/scrapers/high pressure washers.

#### Painting instructions

For best result use solvent resistant tools as rollers with a fine texture (max. 4 mm) or high-quality paint brushes. Tools can be cleaned, and Overdrive can be thinned for special applications as spray painting with Seaboost thinner. Apply approximately 100 g Overdrive in each layer.

Use only Seaboost 2K Overdrive White epoxy primer for guaranteed combability and notice that unevenness in the white surface is visible through the orange. When using Seaboost 2K epoxy primer for Overdrive, the overpainting frame for first layer of Overdrive on primer is up to 24 hours (normal conditions +12 to +30 C°/not in direct sun light). Despite this, you get the best adhesion if you paint Overdrive on a tacky 2K epoxy surface. The orange color seems light while painting, but the color intensifies during the drying process.

**Important:** Adhesion is only received by painting Overdrive on the underlying Overdrive paint layer while it's still clearly sticky within 2-4 hours. After this the curing process creates an oily surface that will make it impossible to get adhesion on the underlying Overdrive layer.

If the underlying layer has cured to long, let the paint cure and grind properly with P100 sandpaper and after this grind with P240 to smooth the sanding track and wipe off all dust before painting with Overdrive.

Mix the required amount of Overdrive Race orange and Hybrid hardener in ratio 10:1 (weight) just before painting. One package of Overdrive Race Orange (770 g) covers approximately 7,7 m2 in one layer.

Store in dry conditions with temperatures between +3 C° to +30 C°. Unopened cans can be used within 3 years after production. Production time is found printed on the package.

**IMPORTANT: Read safety instructions printed on the package and note that Overdrive is slippery when lifting and handling the boat.**